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(54) Procedure for the manufacture of envelopes with a sticker inside

(57) Procedure for the production of envelopes (12) with stickers (11) inside. In the procedure, three continuous overlaid sheets (1,2,3) are used, the middle sheet (2) having an anti-tack coating.

The outer sheets (1,3) have their faces (4,5) that are in contact with the middle sheet (2), coated with adhesive. On the outer face (6) of outer sheet (1) the printing (7) is carried out and outer printed sheet (1) and mid-

dle sheet (2) are stamped thus rectangular shapes (8) and remains (9) are formed. The remains (9) are separated from the lower outer sheet (3).

The set of stickers is covered with a continuous fourth sheet (3a) that sticks to the free parts of the lower outer sheet (3). Central cuts are made at the sticking zones to form in each case, an envelope (12) with a sticker (11) inside.

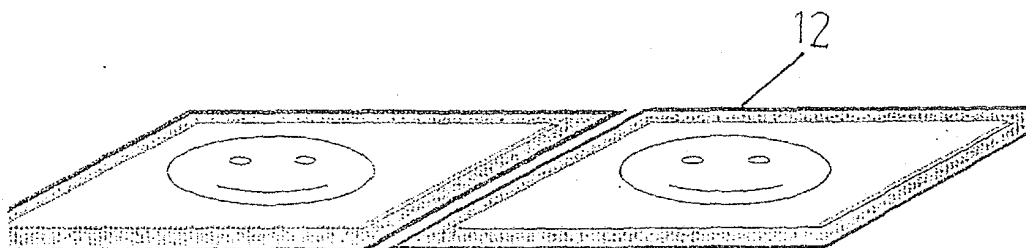


FIG 6



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EUROPEAN SEARCH REPORT

Application Number
EP 03 38 0112

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
A	DE 21 12 886 A (ADREMA PITNEY BOWES GMBH) 21 September 1972 (1972-09-21) * page 2, paragraph 3 - page 3, last line; figures 1,2 *	1	B65B11/50 B31D1/02
A	US 4 888 078 A (INSTANCE DAVID J) 19 December 1989 (1989-12-19) * column 2, line 47 - line 58; figures 1,2 *	1	
			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			B65B B31D
The present search report has been drawn up for all claims			
Place of search MUNICH		Date of completion of the search 22 August 2003	Examiner Johne, 0
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons</p> <p>& : member of the same patent family, corresponding document</p>			

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